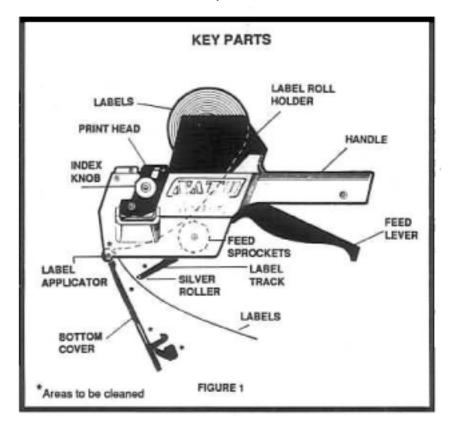
Avery Dennison 105 & 106 Hand Labelers Operating Instructions #1005, 1006



### **Loading Instructions**

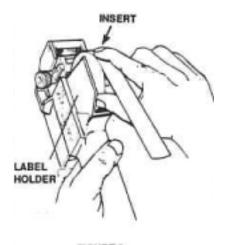


FIGURE 2

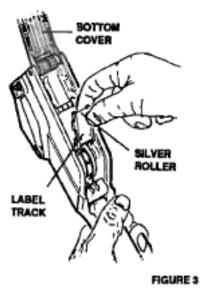
NOTE: FOLLOW STEPS EXACTLY AS SHOWN IN PICTURES - HOLD HANDS AND FINGERS AS SHOWN.

- 1) Tear and remove seal from roll.
- 2) Open label loading gate on left side by pulling up towards you and insert labels so roll unwinds from the print head, towards the handle of the labeler.

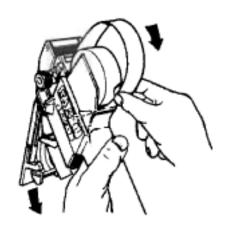


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### **LOADING LABELS**



- 3) Turn labeler upside down so bottom cover is pointing up.
- 4) Open bottom cover. (See "lift" printed on cover).
- 5) Pull label track (small silver roller) up and toward you.



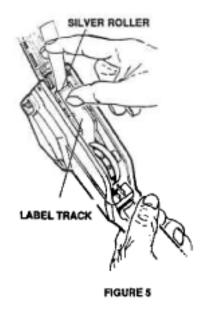
- 6) Turn labeler right side up.
- 7) Make a big loop and slide strip down back of roll and out bottom of labeler.

NOTE: IF LABEL STRIP IS STRAIGHT, NOT CURLED OR FOLDED, IT WILL GO STRAIGHT THROUGH THE LABELER.

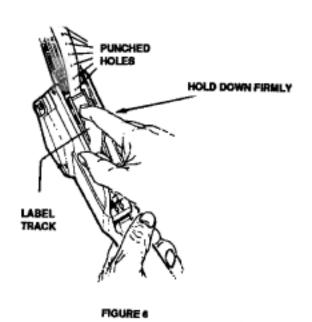
FIGURE 4



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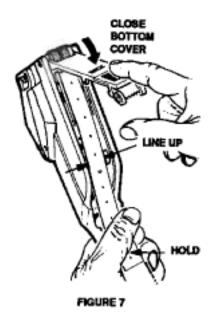
- 8) Turn labeler upside down again.
- 9) Hold label strip between first two fingers (as shown).
- 10) Close label track with thumb.
- 11) Line up edges of label strip with edges of silver roller.



12) Hold label track down and firmly with index finger - squeeze handle repeatedly until 10 or more punched holes appear in label strip - see figure 6.



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- 13) Fold label strip back and hold in line - close bottom cover - press on spot marked "push" until cover "clicks."
- 14) See "Imprinting and Applying Labels."

### IMPRINTING AND APPLYING LABELS

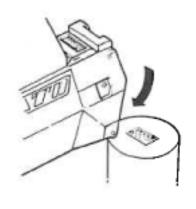


FIGURE 8

- 1) Squeeze and release handle to imprint and feed out a label which will appear at the label application area.
- 2) Place the lower front edge of the labeler on the product and apply in a wiping motion.

IMPORTANT: SQUEEZE THE HANDLE WITH JUST ENOUGH PRESSURE TO CAUSE THE LABELER TO IMPRINT AND DISPENSE A LABEL. OVER SQUEEZING MAY CAUSE HEAVY OR UNCLEAR PRINT.



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### SETTING PRINT

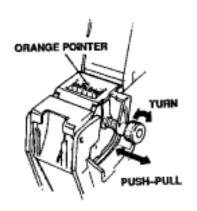


FIGURE 9

- 1) To set a desired character, align the orange pointer with a desired print band by moving indexing knob in or out. Turn indexing knob in or out. Turn indexing knob in either direction until the desired character is visible in the window. Repeat as necessary.
- 2) To avoid damage to the print rings, always push the indexing knob all the way in, after information is set.

#### **CHANGING INK ROLLER**



FIGURE 10

- 1) Squeeze the handle to expose the ink roller and the holder assembly. Next, hold the upper part of the ink roller holder with one hand while removing the ink roller assembly by sliding either left or right to release from holder.
- 2) Replace new Perma-on Ink Roller by sliding grooves on the ink roller holder from either right or left.



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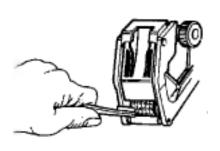
#### **ADJUSTING POSITION OF PRINT**



- 1) Loosen imprint adjustment screws on both sides of the print head one (1) full turn.
- 2) If printing is too high, slide print head back, too low, slide print head forward. Tighten screws and test several times.

FIGURE 11

### **CARE AND CLEANING**



#### PRINT RINGS

While these tools need no lubrication, the print rings should be brushed periodically to maintain good imprinting. To clean rings:

- A) Remove ink roller assembly, refer to "Changing Ink Roller" See Figure 10.
- B) Reach into front of labeler with brush to clean rings.
- C) Rotate rings as necessary.
- D) When all rings have been cleaned, replace Ink Roller assembly, refer to "Changing Ink Roller". See Figure 10

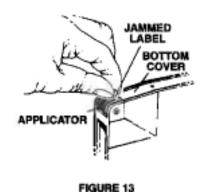
### **ADHESIVE**

The areas in Figure 1 showing the label path should be checked for adhesive build-up. This would include the label holder, the feed sprockets, any visible area on the inside of the tool, the label track, the bottom cover and the silver label guides on the underside of the tool, use a clean cloth to rub these areas clean. For excessive amounts brush out with a modest amount of mild solvent.



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#### **CLEARING LABEL JAMS**



- 1) If printed labels do not feed smoothly, or advance enough, do not use force to squeeze the feed lever. Remove any labels that might be jammed at the applicator.
- 2) If labels are jammed up inside the labeler, open bottom cover and label track, and remove label roll and strip away any jammed labels.